

**Installation Instructions**  
**Montageanweisung**  
**Notice d'installation**  
**Istruzioni per il montaggio**  
**Instrucciones de montaje**

This device is suitable for use in industrial environments. EN 55011/22 Class A  
Das Gerät ist für den industriellen Einsatz geeignet EN 55011/22 Klasse A.  
L'appareil a été conçu pour l'emploi en milieu industriel EN 55011/22 classe A.  
L'apparecchio è adatto per uso in ambienti industriali EN 55011/22 Classe A.  
El aparato es adecuado para uso en ambiente industrial EN 55011/22 clase A.

**Electric shock risk. Danger**

Only skilled or instructed persons may carry out the following operations.

**Lebensgefahr durch elektrischen Strom!**

Nur Elektrofachkräfte und elektrotechnisch unterwiesene Personen dürfen die im Folgenden beschriebenen Arbeiten ausführen.

**Tension électrique dangereuse !**

Seules les personnes qualifiées et averties doivent exécuter les travaux ci-après.

**Tensione elettrica: Pericolo di morte!**

Solo persone abilitate e qualificate possono eseguire le operazioni di seguito riportate.

**¡Corriente eléctrica! ¡Peligro de muerte!**

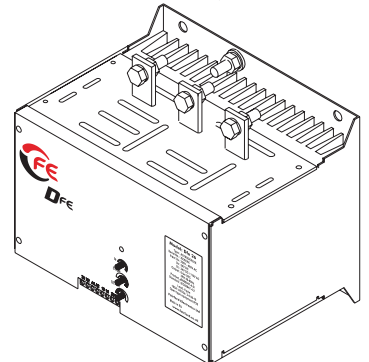
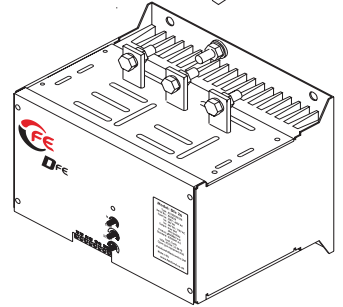
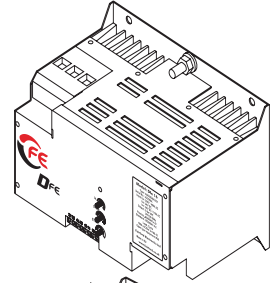
El trabajo a continuación descrito debe ser realizado por personas cualificadas y advertidas.



<b>Dfe-02</b>	<b>11kW @ 400V</b>	<b>22Amp</b>
<b>Dfe-04</b>	<b>15kW @ 400V</b>	<b>29Amp</b>
<b>Dfe-06</b>	<b>22kW @ 400V</b>	<b>41Amp</b>
<b>Dfe-08</b>	<b>30kW @ 400V</b>	<b>55Amp</b>

<b>Dfe-12</b>	<b>37kW @ 400V</b>	<b>66Amp</b>
<b>Dfe-14</b>	<b>45kW @ 400V</b>	<b>80Amp</b>
<b>Dfe-16</b>	<b>55kW @ 400V</b>	<b>97Amp</b>

<b>Dfe-22</b>	<b>75kW @ 400V</b>	<b>132Amp</b>
<b>Dfe-24</b>	<b>90kW @ 400V</b>	<b>160Amp</b>
<b>Dfe-26</b>	<b>110kW @ 400V</b>	<b>195Amp</b>



**IAS**  
**انتجراال للنظم المتقدمة**  
**INTEGRAL ADVANCED SYSTEMS**

٢٤ ش الأديب محمد السباعي - بجوار بتروجيت

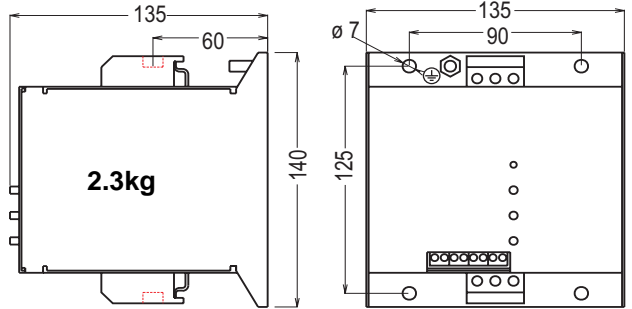
النزهة الجديدة - القاهرة ١١٣١٢ مصر

(+٢٠٢) ٢٦٢١٧٨٥١ - ٢٦٢١٧٨٥٠

info@iasegypt.com - www.iasegypt.com

# Dimensions – Abmessungen – Dimensioni – Dimensiones

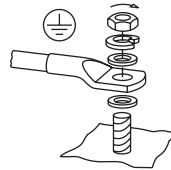
Dfe-02 to Dfe-08 11kW to 30kW



Mountings suitable for M6  
90mm x 125mm centres

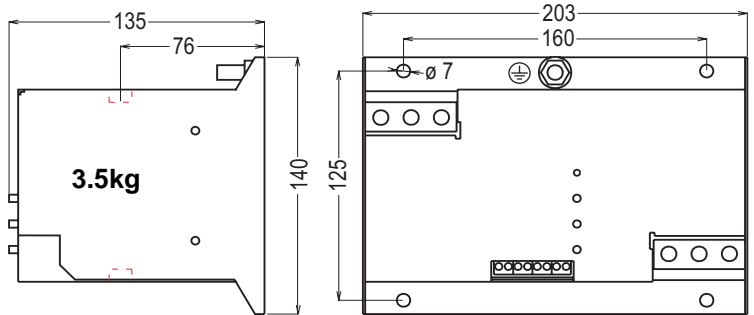
Power cables/Leistungsleitungen/Conducteurs de puissance/Cavi di potenza/Conductores de potencia

1L1, 3L2, 5L3, 2T1, 4T2, 6T3				
mm <sup>2</sup>	AWG	mm	Nm	mm
6 - 16	10 - 4	13	1.2	0.8 x 4



M6 8 Nm

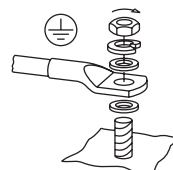
Dfe-12 to Dfe-16 37kW to 55kW



Mountings suitable for M8  
160mm x 125mm centres

Power cables/Leistungsleitungen/Conducteurs de puissance/Cavi di potenza/Conductores de potencia

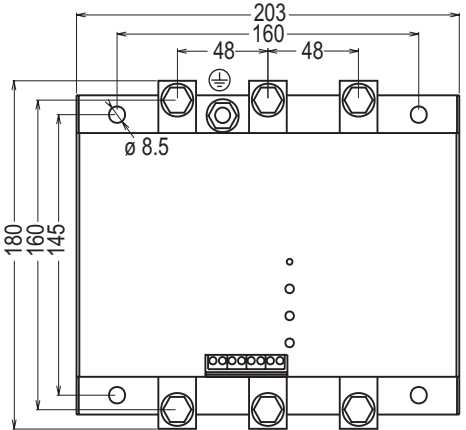
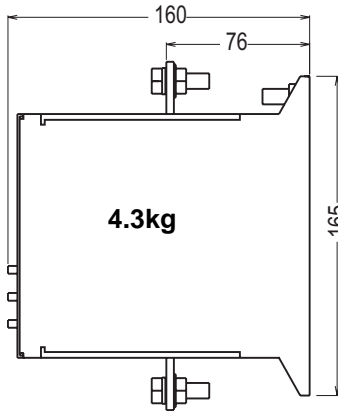
1L1, 3L2, 5L3, 2T1, 4T2, 6T3				
mm <sup>2</sup>	AWG	mm	Nm	mm
16 - 35	6 - 1	17	2.5	1.2 x 6.5



M8 12 Nm

# Dimensions – Abmessungen – Dimensioni – Dimensiones

Dfe-22 to Dfe-26 75kW to 110kW



Power cables/Leistungsleitungen/Conducteurs de puissance/Cavi di potenza/Conductores de potencia

1L1, 3L2, 5L3, 2T1, 4T2, 6T3 (PE)



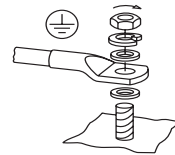
50 - 95mm<sup>2</sup>  
2/0 - 4/0 AWG



20mm x 5mm

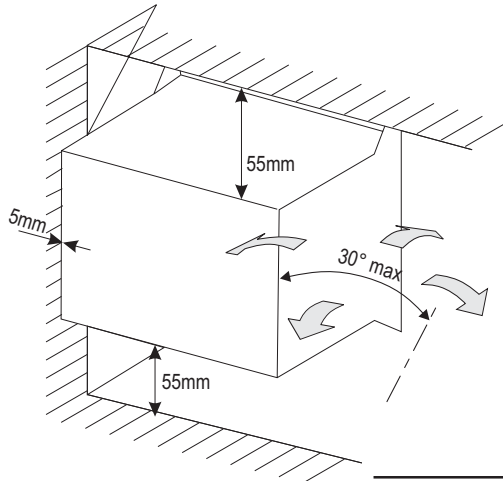


M8 - 12Nm

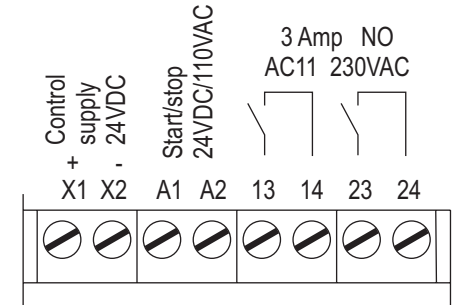


M8 12 Nm

Mountings suitable for M8.  
160mm x 145mm centres

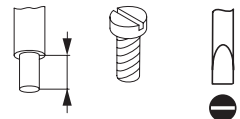


Control cables – Steuerleitungen  
Conducteurs de commande –  
Cavi comandi -  
Conductores de mando



Mounting position -  
Einbaulage - Position de  
montage - Posizione di  
montaggio - Posición de  
montaje

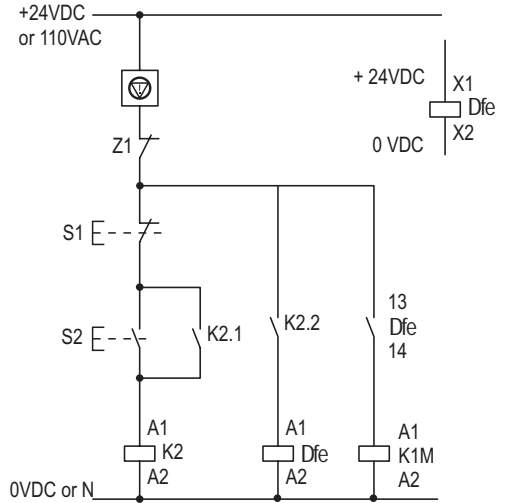
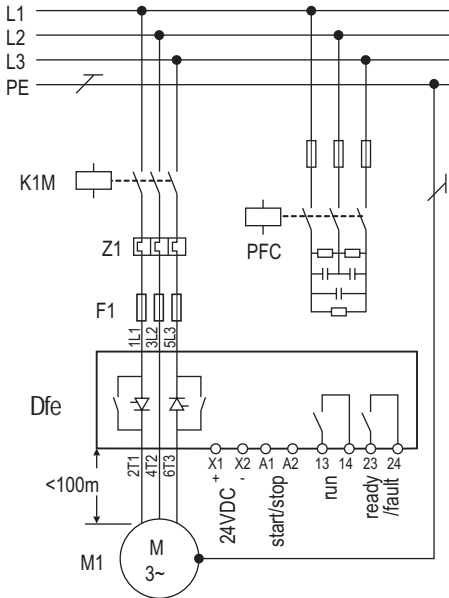
X1, X2    A1, A2  
13, 14    23, 24



	mm <sup>2</sup>	AWG	mm	Nm	mm
1 x	0.75 – 2.5	18 – 12	6	0.8	0.5 x 3.5
2 x	0.75 - 1	18 – 16	11	0.8	0.5 x 3.5

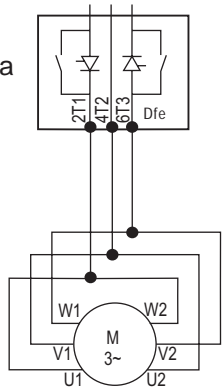
# Standard connection – Standardanschluss – Raccordement standard – Collegamento standard – Conexión estándar

Soft starter with mains contactor - Softstarter mit Netzschütz – Démarreur progressif avec contacteur réseau – Softstarter con contattore di rete – Arrancador suave con contactor red

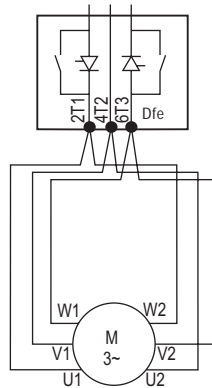


3 wire control 24 VDC/110VAC

Make the Delta at the motor



Make the Delta at the Dfe



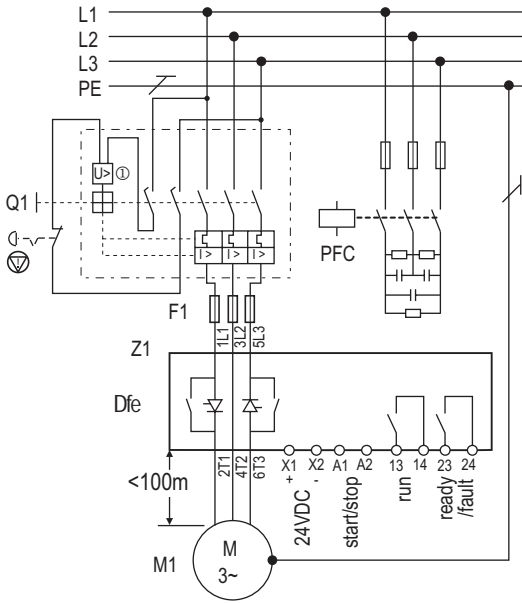
Where several conductors are to be connected, the difference between the wires/cables used must not exceed one DIN Standard size level.

Bei Mehrleiteranschluss darf maximal ein DIN-Normgrößen-Sprung zwischen den verwendeten Leitern liegen.

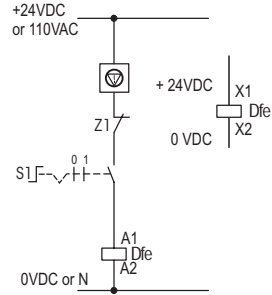
En cas de raccordement de plusieurs conducteurs, il faut 1 écartement normalisé max. entre les conducteurs.

In caso di collegamento a più conduttori, è ammesso al massimo un salto di grandezza DIN standard fra i conduttori utilizzati.

En caso de conexión de múltiples conductores puede haber como máximo un salto de magnitud normalizada DIN entre los conductores utilizados.



① Undervoltage release with early-make auxiliary contact - Unterspannungsauslöser mit voreilendem Hilfsschalter - Déclencheur à manque de tension avec contact auxiliaire à action avancée - Sganciatore di minima tensione con contatto ausiliario anticipato - Disparador de baja tensión con interruptor auxiliar adelantado



2 wire control element  
 24 Volt within cabinet, 110 Volt external

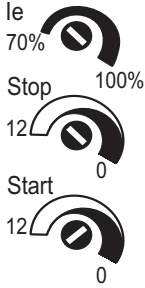
- Q1 = Cable protection - Leitungsschutz - Protezione di linea - Protección de cable - Protection de câbles
- K1M = Main contactor - Netzschütz - Contattore di rete - Contactor red - Contacteur réseau
- Z1 = Overload relay - Überlastrelais - Relè termico - Relé de sobrecarga - Relais thermique
- F1 = Semiconductor fuse for type 2 coordination, in addition to Q1 - Halbleitersicherung für Zuordnungsart 2, zusätzlich zu Q1 - Per avere la protezione del semiconduttore in coordinamento di tipo 2, è necessario un fusibile in aggiunta a Q1 - Fusible semiconductor para tipo de coordinación 2, adicionalmente a Q1 - Fusible pour semi-conducteurs pour coordination de type 2, additionnel à Q1
- Dfe = Soft Starter - Halbleiterschütz - Contactor semiconductor - Contattore a semiconduttori - Contacteur à semi-conducteurs
- A1-A2 = Start/Stop - Start/Stop - Start/Stop - Arranque/Parada - Démarrage/Arrêt
- ⊕ = EMERGENCY-STOP - NOT-AUS - ARRESTO D'EMERGENZA - PARADA DE EMERGENCIA - ARRET D'URGENCE

## SERVICING

**WARNING** NEVER CARRY OUT ANY WORK ON ELECTRICAL OR MECHANICAL EQUIPMENT BEFORE ISOLATING ALL POWER SUPPLIES. THE Dfe DOES NOT PROVIDE ISOLATION. LIVE OUTPUTS MAY BE PRESENT WITHOUT MOTOR ROTATION



# Settings - Einstellungen - Réglages - Regolazioni - Regulaciones



Motor current:- 100% for standard rating  
70% for smaller motors

Soft Stop time:- 0 = default range 0 S to 12 S

Soft Start time:- ~5 = default range 0S to 12S

## 😊 LED green - LED grün – DEL vert – LED verde - LED verde

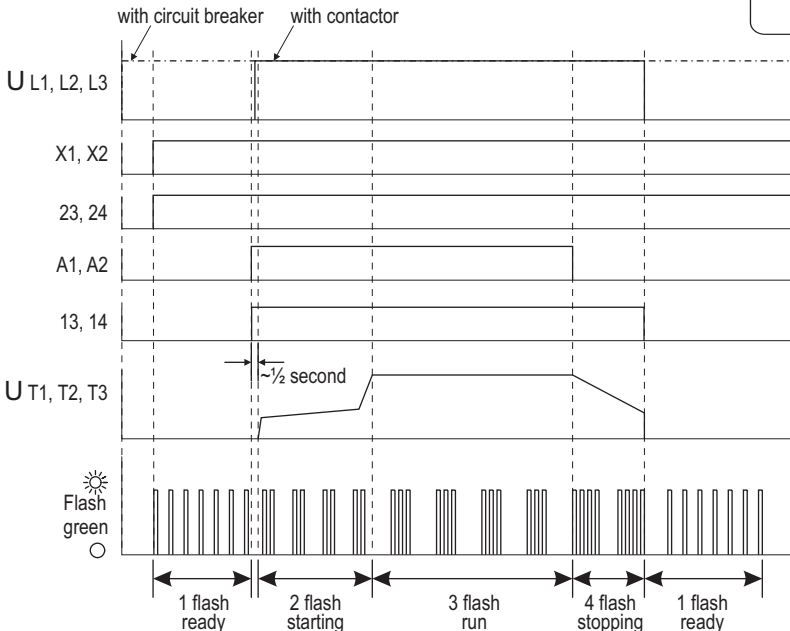
- 1 Ready for operation – Betriebsbereit – Prêt à fonctionner – Pronto al funzionamento – En condiciones para funcionamiento
- 2 Starting – in Rampe – en rampe – in rampa – en rampa
- 3 Full volts – vollen Spannung – pleine tension – piena tensione – plena tensión
- 4 Soft-Stop – Soft stop – Arrêt progressif – Soft-Stop – Paro suave

## 😞 Fault LED red – Fehler LED rot – DEL erreur rouge – LED errore rosso – LED error rojo

- |                            |                        |
|----------------------------|------------------------|
| 1 SCR or supply            | 2 Too hot              |
| 3 Control supply low volts | 4 Bypass relay failure |

Flash	Green
1	ready
2	starting
3	run
4	stopping
Flash	Red (fault)
1	SCR / supply
2	thermal
3	Uc <24V
4	Bypass relay failure

Green/Orange Flash Tripped & Reset, Ready



## Attention!

Within the scope of the EU Directives, the Dfe soft starters and their accessories may be commissioned only provided it is established that the machine fulfils the protective requirements of Machine Directive 89/392/EWG.

## Achtung!

Im Geltungsbereich der EG-Richtlinien dürfen die Softstarter der Reihe Dfe und deren Zubehör nur dann in Betrieb genommen werden, wenn festgestellt wird, dass die Maschine die Schutzanforderungen der Maschinenrichtlinie 89/392/EWG erfüllt.

## ¡Atención!

En el campo de aplicación de la normativa CE, los arrancadores suaves de la serie Dfe y sus correspondientes accesorios sólo deberán ponerse en marcha cuando se asegure que la máquina cumple con las exigencias de seguridad de la normativa de máquinas 89/392/CE.

## Attention !

En application des directives européennes, les démarreurs progressifs de la gamme Dfe et leurs accessoires ne doivent être mis en service que s'il a été vérifié que la machine répond bien aux exigences de la directive machines 89/392/EWG.

## Attenzione!

Nel campo di validità delle direttive CEE i softstarter della serie Dfe e i loro accessori possono essere messi in esercizio solamente se è verificato che la macchina soddisfa i requisiti di sicurezza delle direttive macchine 89/392/CEE.

**Rated Impulse withstand Voltage (Uimp)** 2.5kV

**Rated Insulation Voltage (Ui)** 500V

**Pollution Degree** 2

**Rated Short Circuit Current (Iq)\*** 10kA

**Short Circuit Co-ordination\*** Type 2

**Ambient Temperature** 0°C to 40°C.

Above 40°C de-rate linearly by 2% of unit FLC per °C to a derate of 40% at 60°C

**Transport and Storage** -25°C to +60°C

**Altitude** 1000m. Above 1000m de-rate linearly by 1% of unit FLC per 100m to a max. altitude of 2000m.

**Humidity** max. 85% non-condensing, not exceeding 50% at 40°C

**IP Rating** IP20 or IP00

Design Standards

IEC 60947-4-2;

EN60947-4-2

“AC Semiconductor Motor Controllers and Starters”

\* When protected by recommended semiconductor fuse.

EMC EMISSION AND IMMUNITY LEVELS		
ESD immunity	IEC 61000-4-2	4kV contact. 8kV air discharge
R F immunity	IEC 61000-4-6	140dBuV over 0.15-80MHz
R F immunity	EC 61000-4-3	10V/m over 80 -1000MHz
Fast Transient immunity	IEC 61000-4-4	2kV/5kHz
Surge immunity	IEC 61000-4-5	2kV line to ground 1kV line to line
Conducted RF emissions	EN 55011	Class A
Radiated RF emissions	EN 55011	Class A

<b>Operational Voltage (Ue)</b>	230-460 VAC rms 3-Phase (-15% +10%)
<b>Rated Frequency</b>	50 - 60Hz +/- 2Hz
<b>Index Rating</b>	<b>Form Designation</b> Form 1 Standard AC53a: 3-5: 99-10 Class 10A AC53a: 3-12: 99-10
<b>Control Supply</b>	24V DC approx 4VA supplied externally to terminals X1-X2. Power supply kit (12VA) available as part No. AMISC0005.
<b>Start/Soft Stop Control</b>	24V DC/110V AC galvanically isolated terminals A1-A2
<b>Auxiliary Circuits (relays)</b>	Run - 13/14, Ready - 23/24. 230VAC 3A, AC11.
<b>Indication</b>	Multi function LED on front panel
<b>Start Time</b>	0 to 12 seconds.
<b>Stop Times</b>	0 to 12 seconds
<b>Start Duty</b>	3 x FLC for 5 seconds at standard rating
<b>Starts / Hour</b>	10 starts per hour or 5 starts + 5 soft stops per hour Internally bypassed

### Power Terminals

Input 1/L1, 3/L2 & 5/L3 output 2/T1, 4/T2 6/T3.  
Up to 55kW (97Amp) IP20 Rated wire clamping terminals (unit is IP20)  
75kW to 110kW (132Amp to 197Amp) External busbars (unit is IP00)

### Earth Terminal

External stud Up to 30kW/55Amp M6  
37kW/66A to 110kW/195Amp M8

Model Name 400/460V Range	Standard Rating 3x FLC for 5 seconds 10 starts per Hr		Class 10A 3 x FLC for 12 seconds 10 starts per Hr		Ferraz Fuse for Type 2 coordination short circuit protection
	Ie (Arms)	Motor kW at 400V	Ie (Arms)	Motor kW at 400V	
Dfe-02	22A	11kW	15.5A	7.5kW	6,9 URB 00 D08L 050
Dfe-04	29A	15kW	22A	11kW	6,9 URB 00 D08L 100
Dfe-06	41A	22kW	29A	15kW	
Dfe-08	55A	30kW	41A	22kW	6,9 URB 00 D08L 125
Dfe-12	66A	37kW	55A	30kW	6,9 URD 31 D08A 200
Dfe-14	80A	45kW	66A	37kW	
Dfe-16	97A	55kW	80A	45kW	6,9 URD 31 D08A 0250
Dfe-22	132A	75kW	97A	55kW	
Dfe-24	160A	90kW	132A	75kW	6,9 URD 31 D08A 0400
Dfe-26	195A	110kW	160A	90kW	

*Fairford Electronics Limited, Coombe Works, Derby Road, Kingsbridge, Devon TQ7 1JL, UK*

*TEL: + 44 (0) 1548 857494 FAX: + 44 (0) 1548 853118*

*EMAIL: sales@fairford.co.uk WEB: www.fairford.co.uk*

*Registered No.: 1559267 England VAT No.: GB 367 2844 24*